

Serving our customers nationwide
with 30 great years of quality service

GENERAL
MACHINE & BORING, INC.

**Located in the Northwestern Suburban Detroit Area,
We specialize in:**

- *Precision Boring Mill Work - Castings and Weldments***
- *Mold Base Machining***
- *Detail Work - Production and Prototype***
- *Deep Hole Drilling***

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Sales

Peter Dober

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**BP 13B TOSHIBA HORIZONTAL
BORING MILL**

3 Axis CNC
5" Spindle Diameter
160" Horizontal Travel
92" Vertical Travel
60" "W" Axis Travel
28" Spindle Travel
Mitsubishi 700 Series CNC Control

**MITSUBISHI HORIZONTAL
MACHINING CENTER**

2 Pallet, 31" x 31"
Automatic Tool Changer: 60 Pc.
X Travel: 49"
Y Travel: 39"
Z Travel: 33.5"
80mm Pallets

5K-72 DEVLIEG JIGMIL

3 Axis CNC
5" Spindle Diameter
72" Horizontal Travel
72" Vertical Travel
24" Saddle Travel
24" Spindle Travel

3K-72 CNC DEVLIEG JIGMIL

3 Axis CNC
72" Horizontal Travel
60" Vertical Travel
20" "W" Axis Travel
16" "Z" Axis Travel
30" x 40" Air Index Table

54K-96 DEVLIEG JIGMIL

3 Axis CNC
5" Spindle Diameter
96" Horizontal Travel
20" Saddle Travel
20" Spindle Travel
GE CNC Control

NOMURA BORING MILL

4" Spindle Diameter
78" Horizontal Travel
63" Vertical Travel
50" Saddle Travel
26" Spindle Travel
55" x 63" Built in Rotary Table
4 Axis .0001 Sony Readouts

4K-72 DEVLIEG JIGMIL

DIATROL IV
4" Spindle Diameter
72" Horizontal Travel
60" Vertical Travel
20" Saddle Travel
20" Spindle Travel
40" x 50" Air Lift Index Table

**1995 YCI SUPER MAX 8 CNC
VERTICAL MACHINING CENTER**

X Travel: 65"
Y Travel: 27.5"
Z Travel: 27.5"
Fanuc Control
Automatic Tool Changer
50 Taper

**1996 SAEILO CNC
VERTICAL MACHINING CENTER**

X Travel: 67"
Y Travel: 29.6"
Z Travel: 25.6"
Fanuc Control
Automatic Tool Changer
50 Taper

3H-48 DEVLIEG JIGMIL

3" Spindle Diameter
48" Horizontal Travel
48" Vertical Travel
16" Spindle Travel
16" Saddle Travel
30" x 40" Air Lift Index Table

MISCELLANEOUS EQUIPMENT

Bridgeport
Saws and Welders
5' Arm Radial Drill
40" x 60" Devlieg Air Lift Table
48" x 48" G&L Air Lift Table
36" Tilting Rotary Table, 360 Degree
Pedestal Grinders
Surface Grinder
Engine Lathe
Ford Stake Truck-24,000 GVW, 20' Bed
Bonal Vibratory Normalizing System

WE ALSO HAVE

Mastercam Cad/Cam Programming
Hewlett Packard Plotter
4' x 8' Granite Surface Table
Inspection Equipment (To MIL-45208A)
Tool Presetter
36" Brown & Sharpe Tesa Micro-Hite Inspection Scale